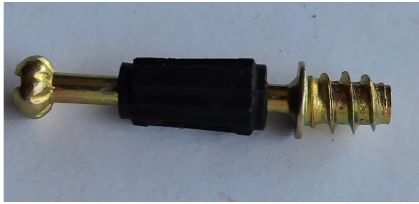


ASSEMBLY INSTRUCTION





Ax52



Bx52



Cx24



Dx4



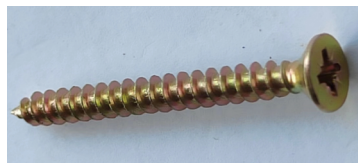
Ex96



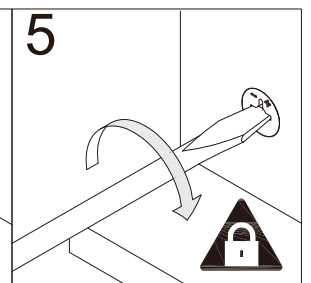
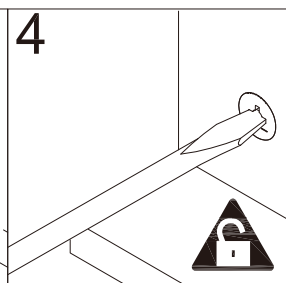
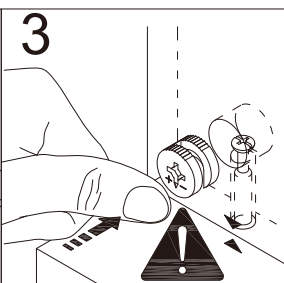
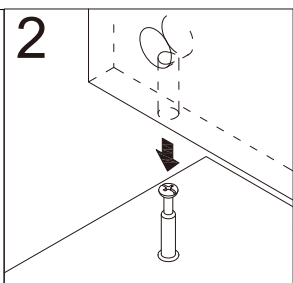
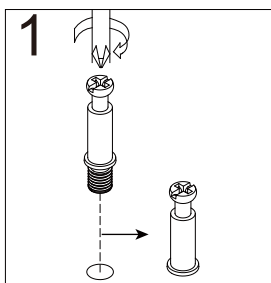
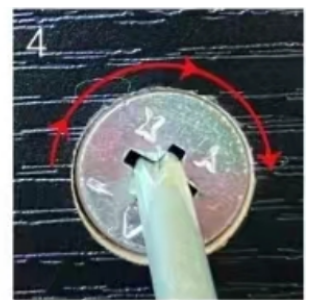
Kx6

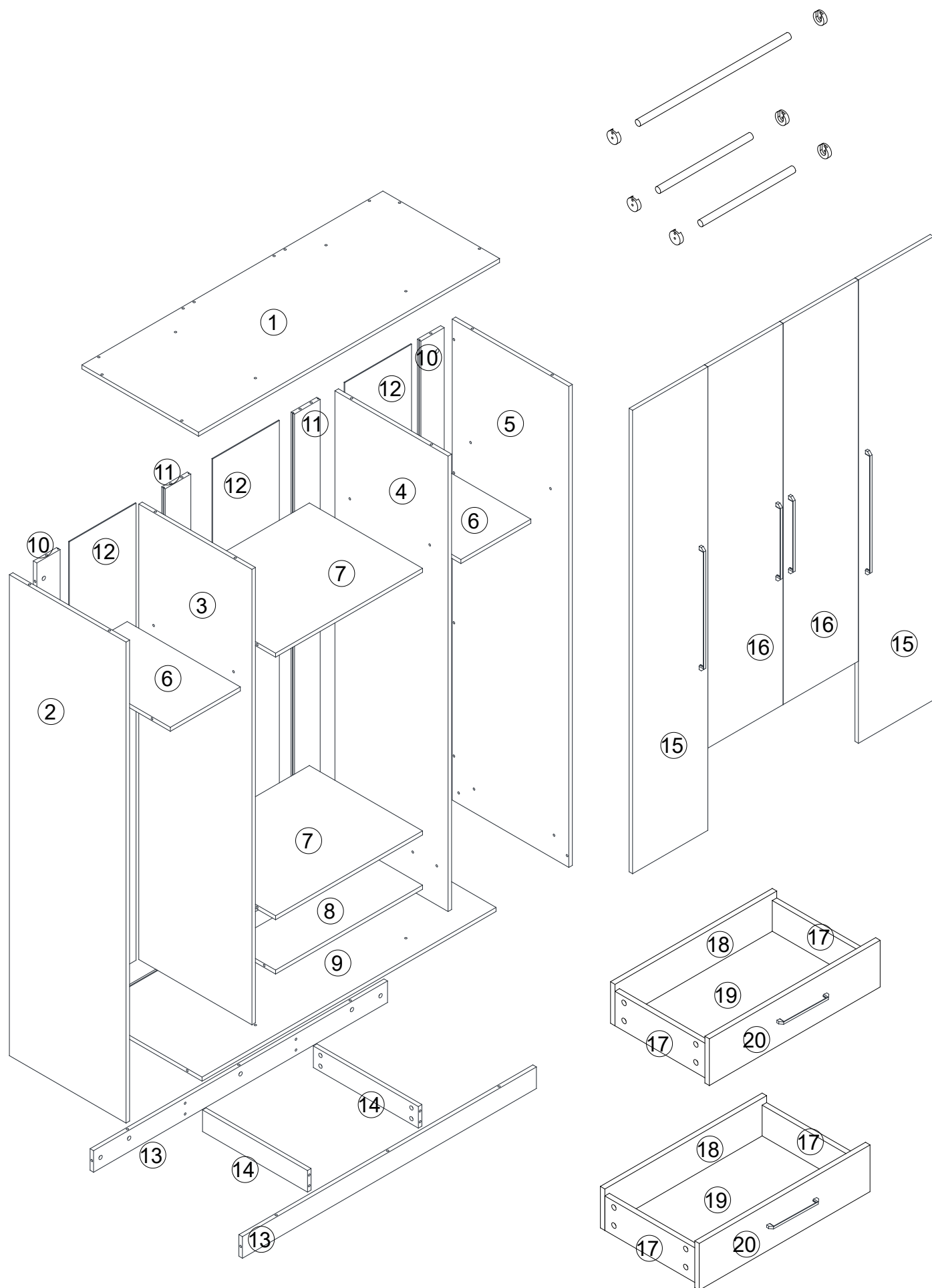


Jx16

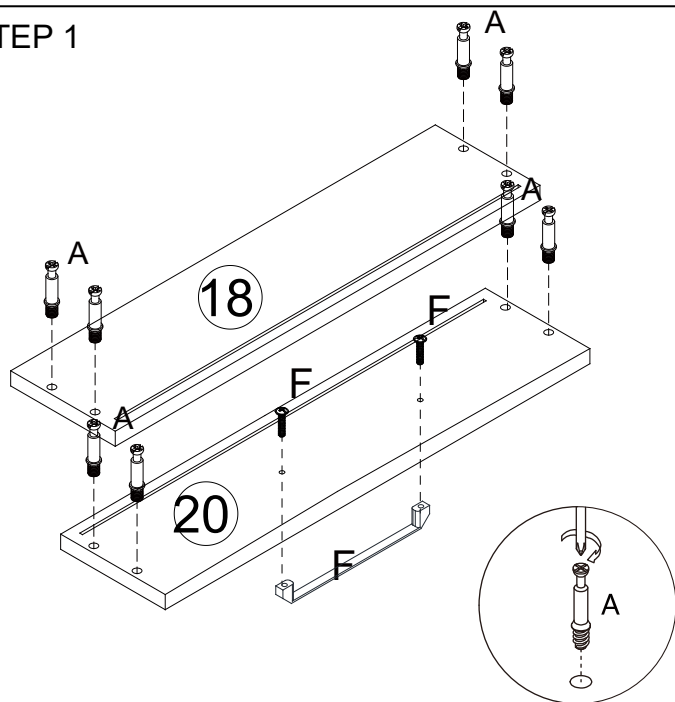


Lx4

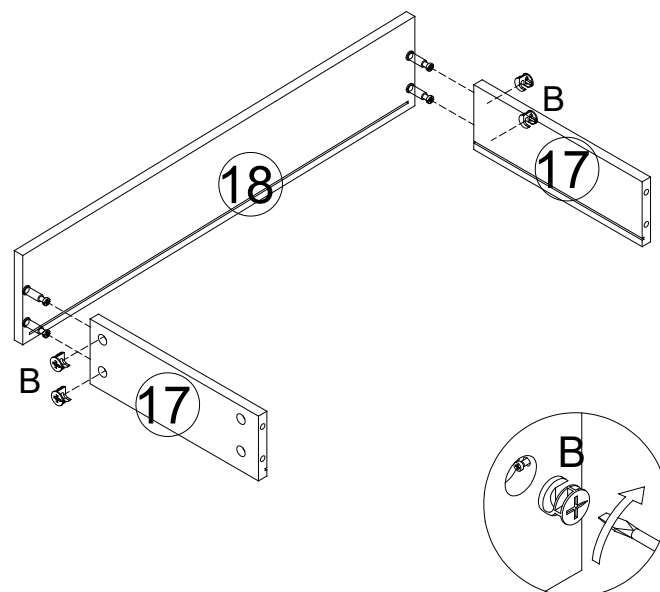




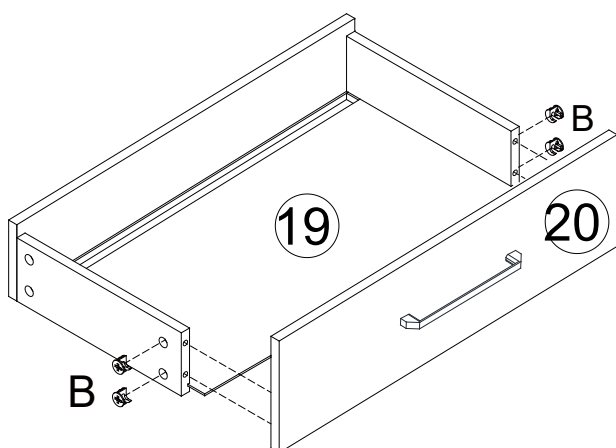
STEP 1



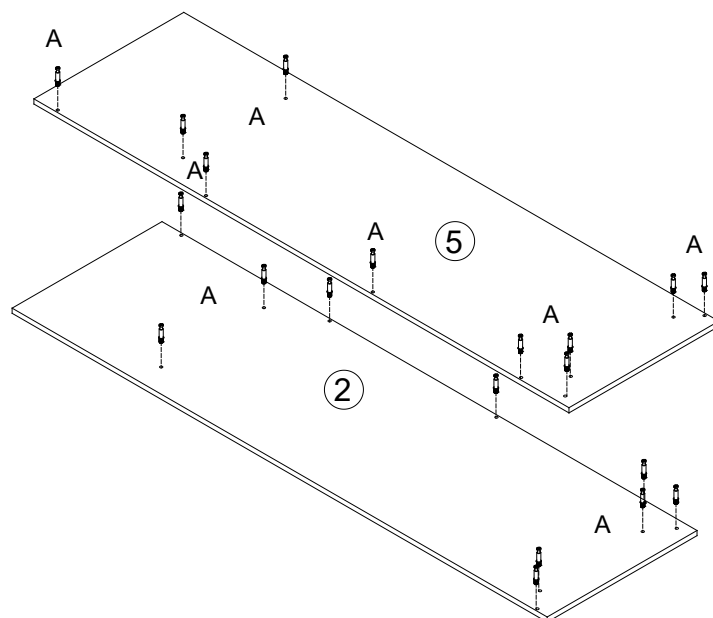
STEP 2



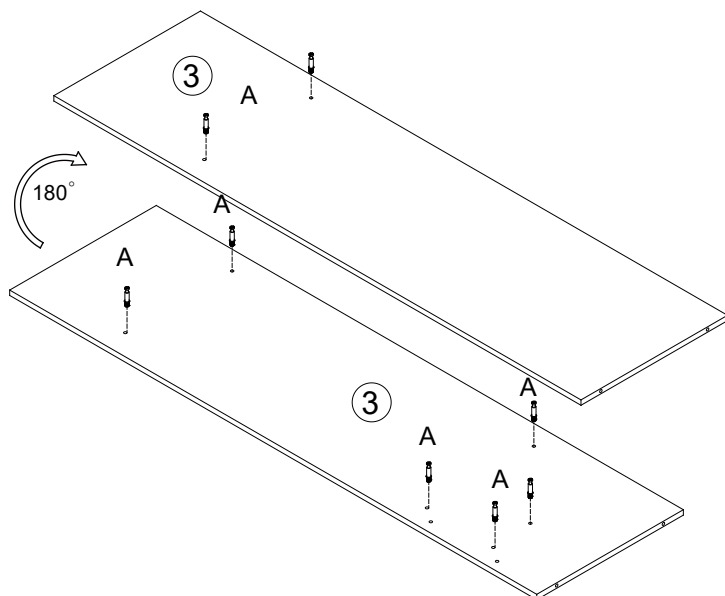
STEP 3



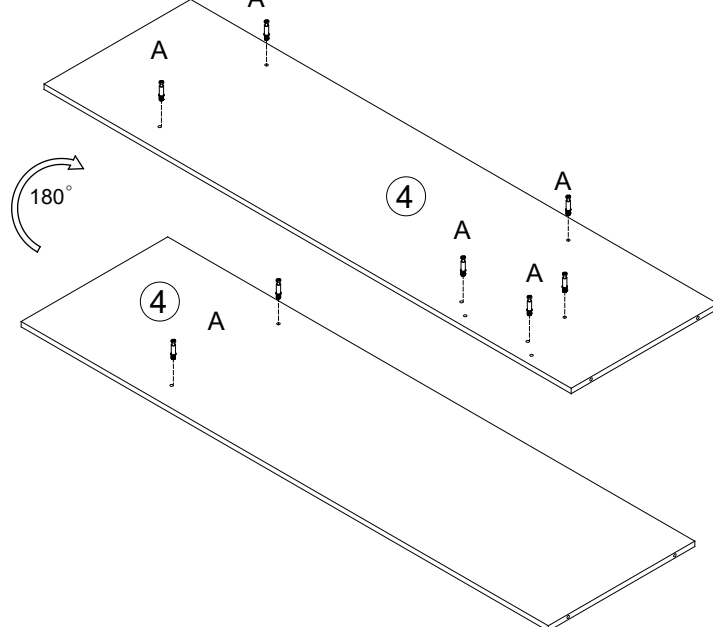
STEP 4



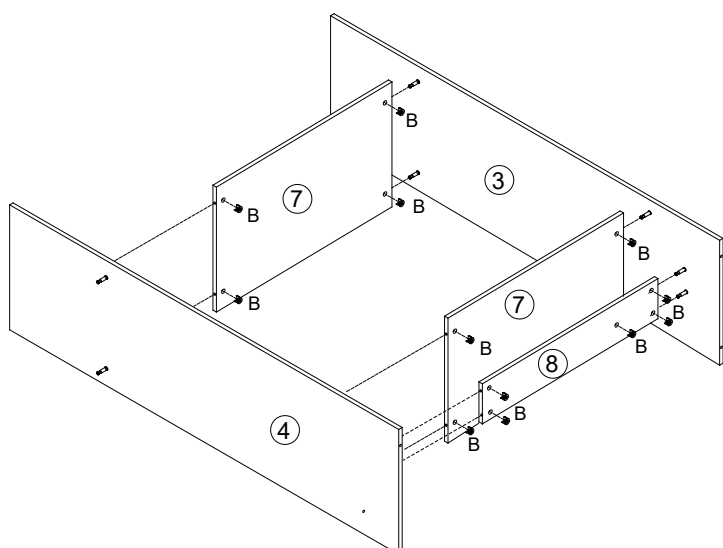
STEP 5



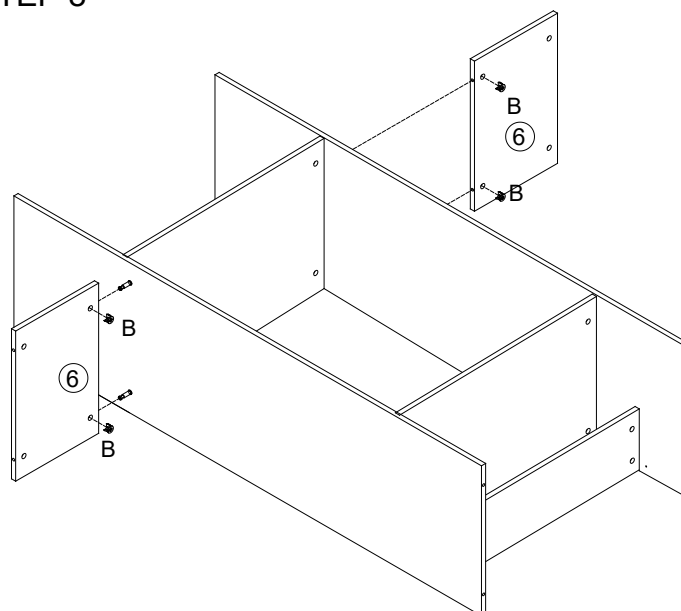
STEP 6



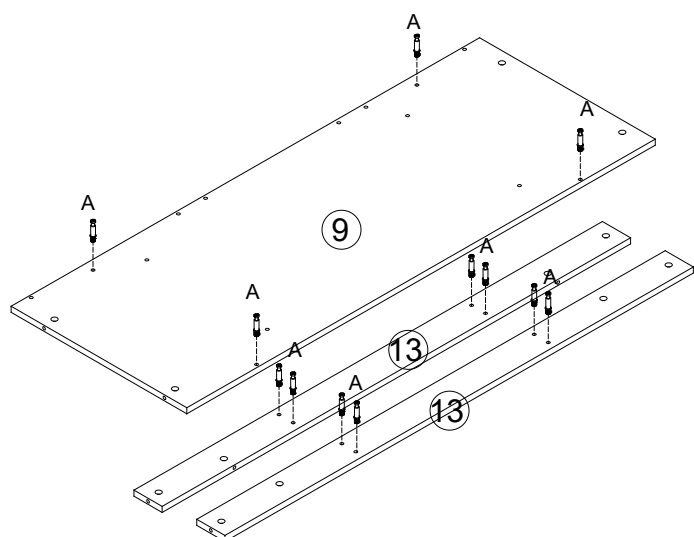
STEP 7



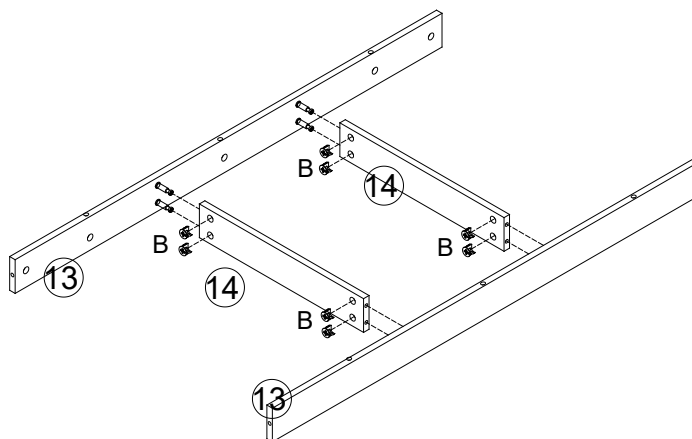
STEP 8



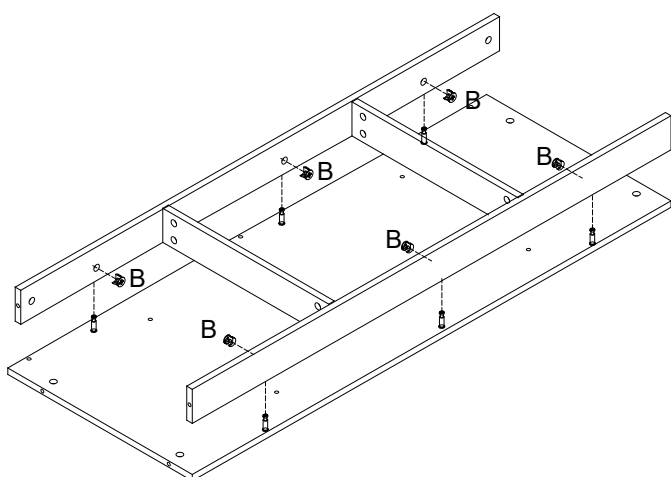
STEP 9



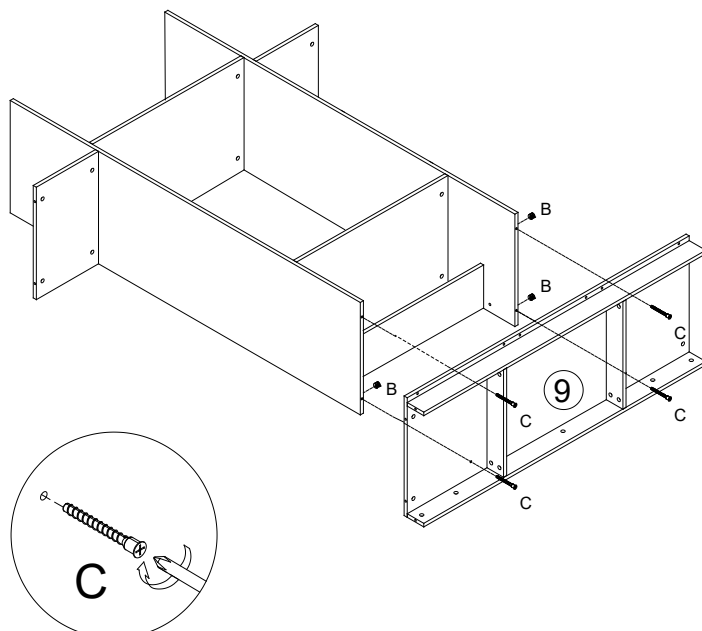
STEP 10



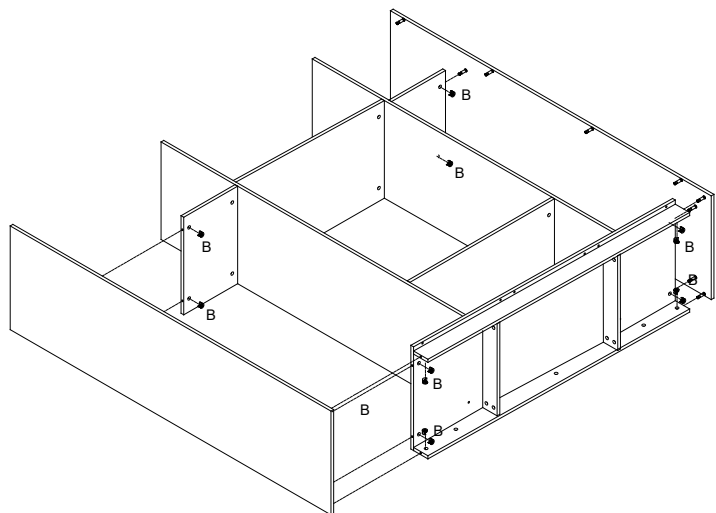
STEP 11



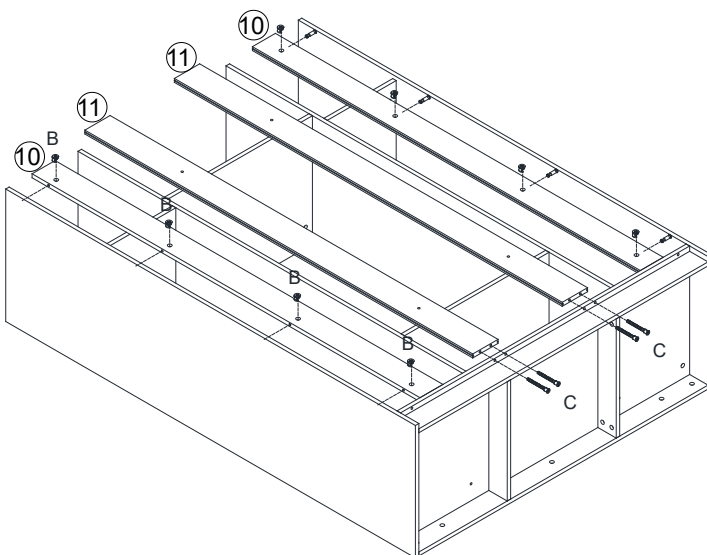
STEP 12



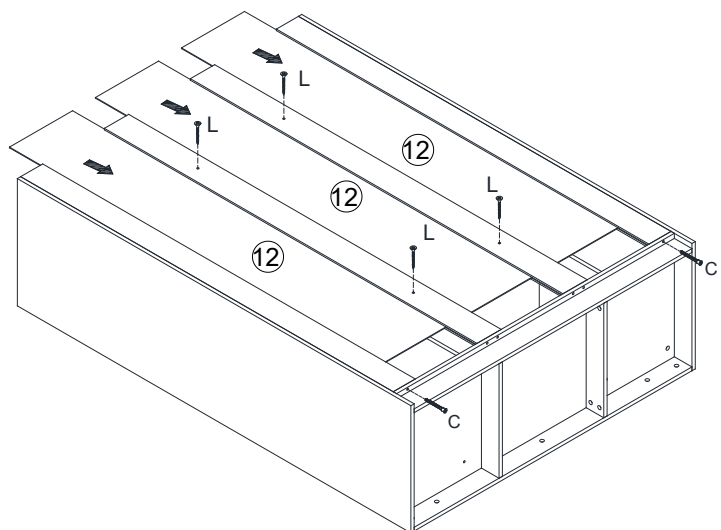
STEP 13



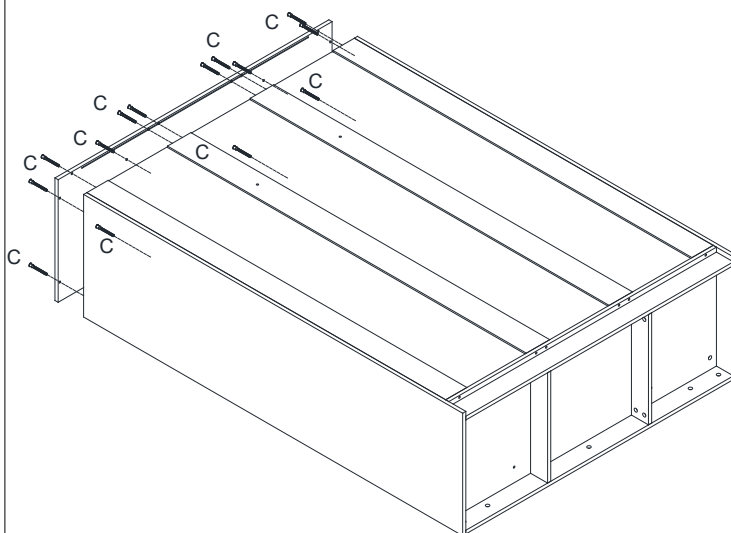
STEP 14



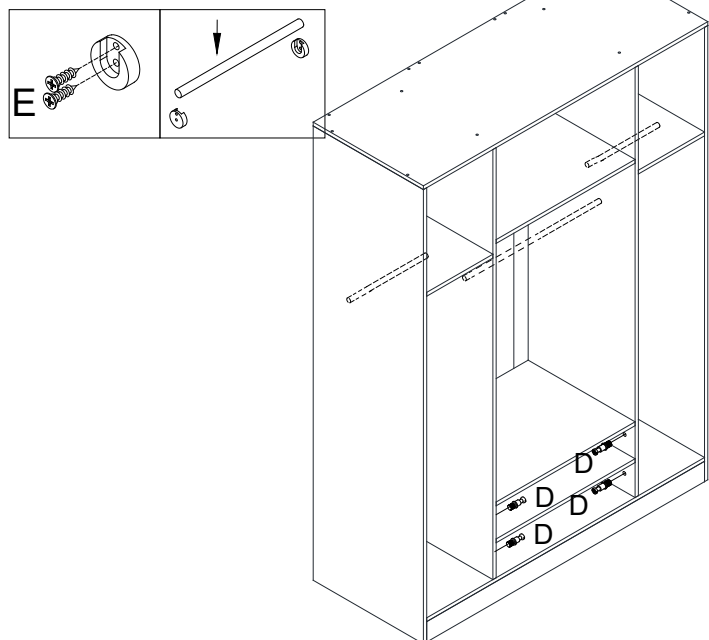
STEP 15



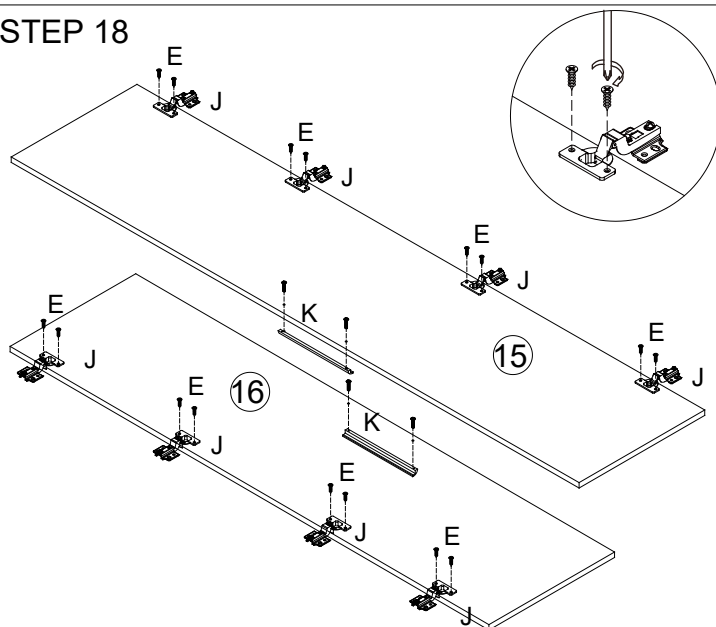
STEP 16



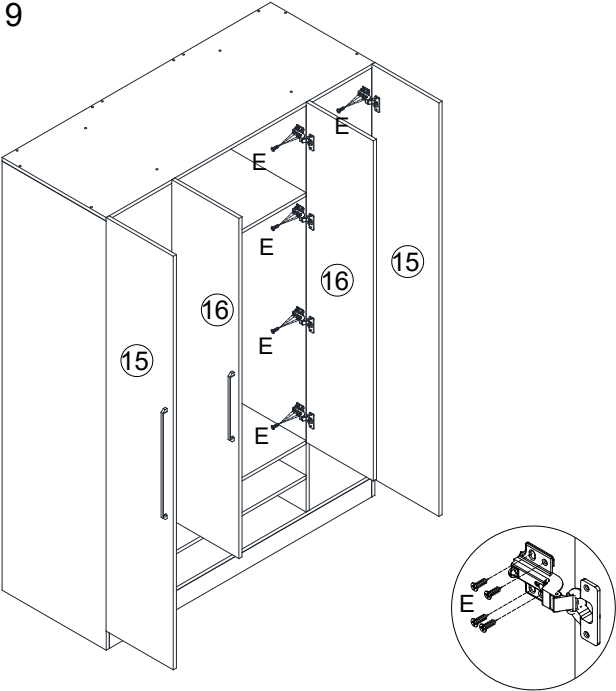
STEP 17



STEP 18



STEP 19



STEP 20

