

510# Sideboard – Assembly Instruction Manual

PARTS LIST

Hardware:

A: Wood Dowel – 58

B: Cam Bolt – 16

C: Cam Lock – 16

D: Slide Rail (Left) – 2

E: Slide Rail (Right) – 2

F: Screw 4x50 mm – 6

G: Screw 6x50 mm – 4

H: Screw 4x14 mm – 12

I: Screw 4x25 mm – 16

J: Handle – 2

K: Hinge – 4

L: Support Leg – 4

M: Adjustable Foot – 2

N: Drawer Bottom Support – 2

O: Door Stopper – 2

Panels:

1: Side Panel (Left/Right) – 2

2: Middle Panel – 1

3: Divider Panel – 1

4: Bottom Panel – 1

5: Back Bar – 2

6: Fixed Shelf – 2

7: Door Panel – 2

8: Partition Shelf – 2

9: Backboard – 1

10: Top Panel – 1

11: Long Drawer Side Panel – 2

12: Short Drawer Side Panel – 2

13: Drawer Bottom Board – 1

14: Drawer Front Panel – 1

15: Drawer Back Panel – 1

16: Small Drawer Side Panel – 3

17: Small Drawer Bottom Panel – 3

18: Small Drawer Front Panel – 3

CAM LOCK INSTALLATION GUIDE

1. Insert the cam bolt into the pre-drilled hole and tighten.
2. Insert wood dowels.
3. Align panels and insert the cam lock into the circular hole.
4. Turn cam lock clockwise to secure.

ASSEMBLY STEPS

Step 1 – Assemble the side structure:

Connect left panel, middle panel, bottom panel, shelves using dowels, cam bolts, and cam locks.

Step 2 – Install partition shelves:

Insert shelves (8) and attach side boards (7).

Step 3 – Assemble drawer housing:

Install drawer slide rails—inner rail on drawer, outer rail on cabinet.

Step 4 – Assemble drawers:

Attach drawer panels and bottom; secure with screws, insert drawers.

Step 5 – Install doors:

Fix hinges to doors; attach to cabinet; adjust alignment.

Step 6 – Install top panel:

Place top board and fasten with screws.

Step 7 – Final assembly:

Install handles, adjustable feet, and check overall stability.