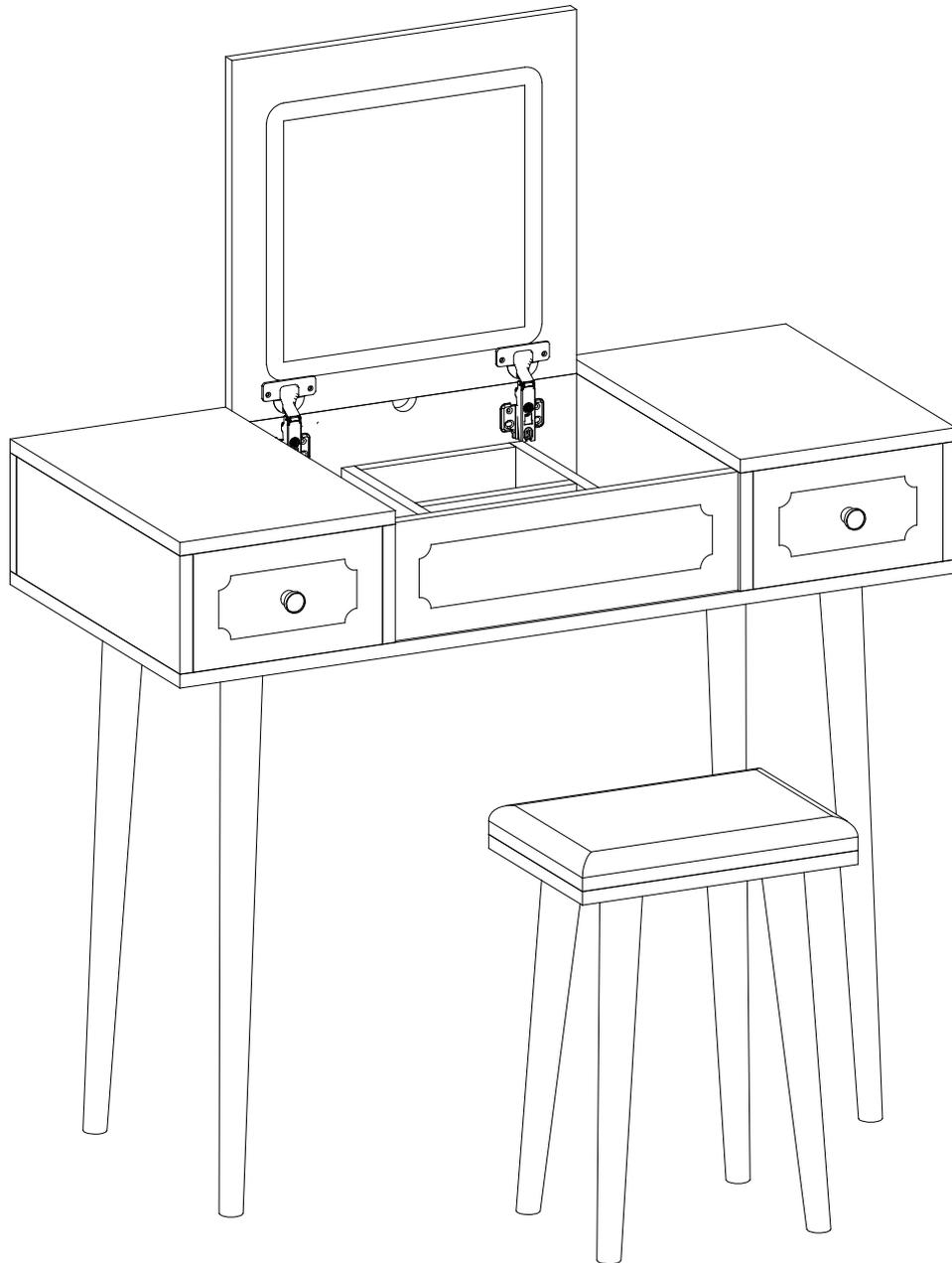


ASSEMBLY INSTRUCTION





Ax30



Bx30



Cx2



Dx4



Ex44



Fx20



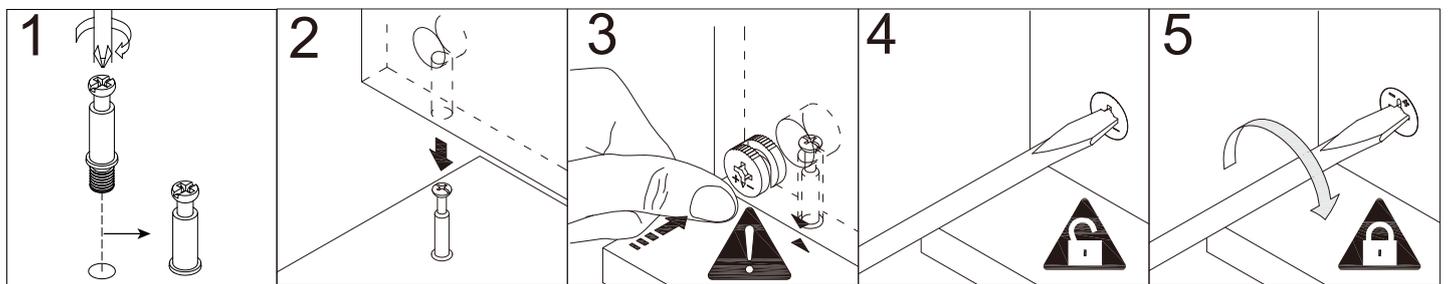
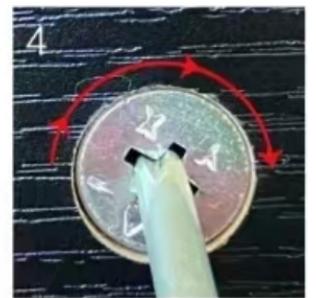
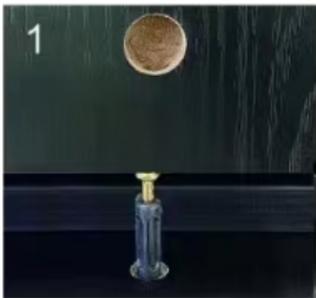
Gx8



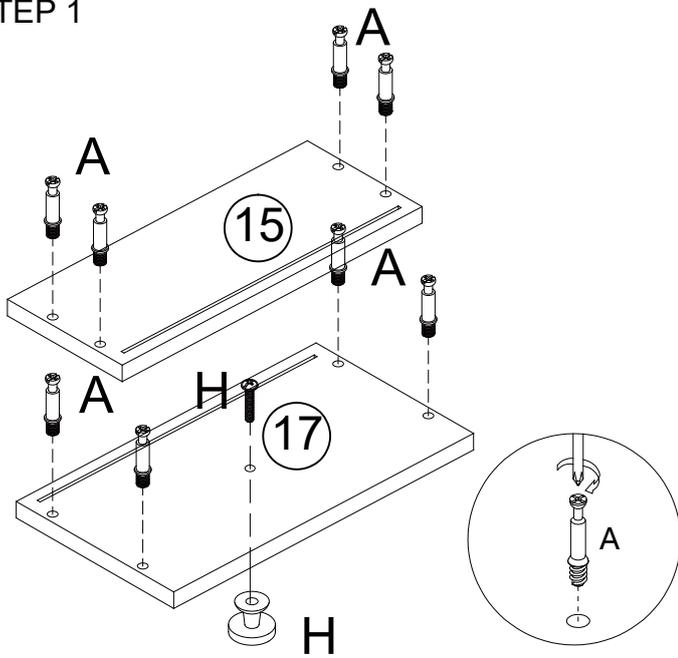
Hx2



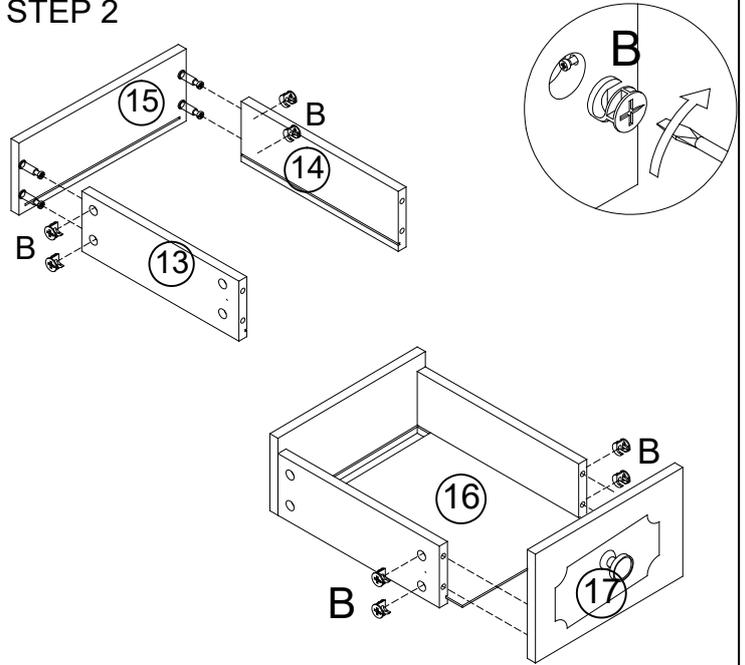
Kx4



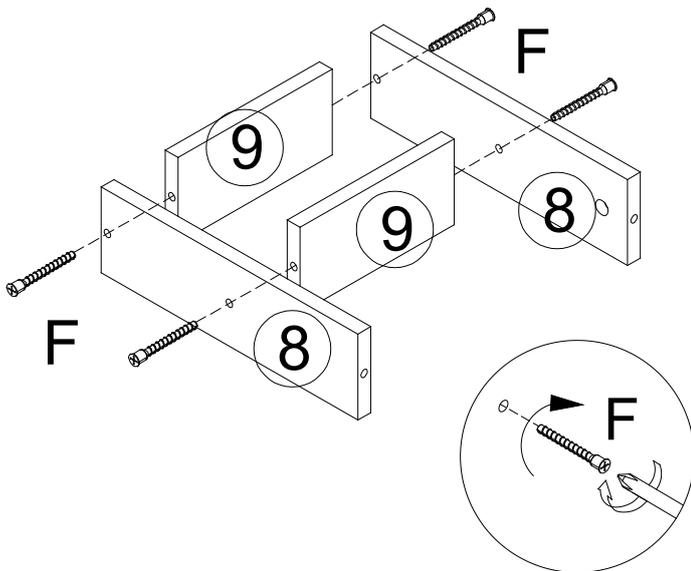
STEP 1



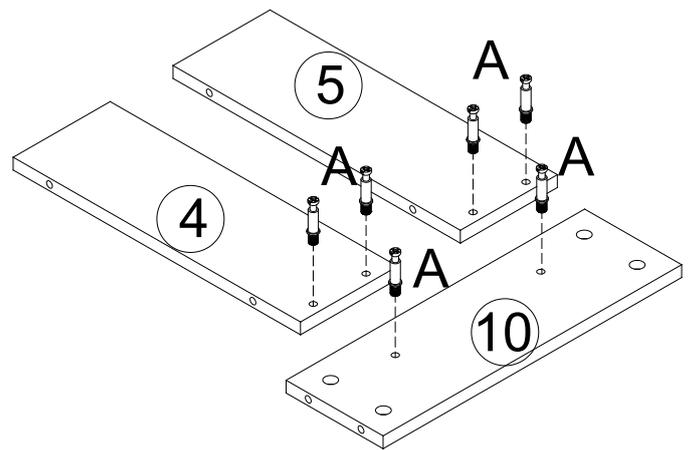
STEP 2



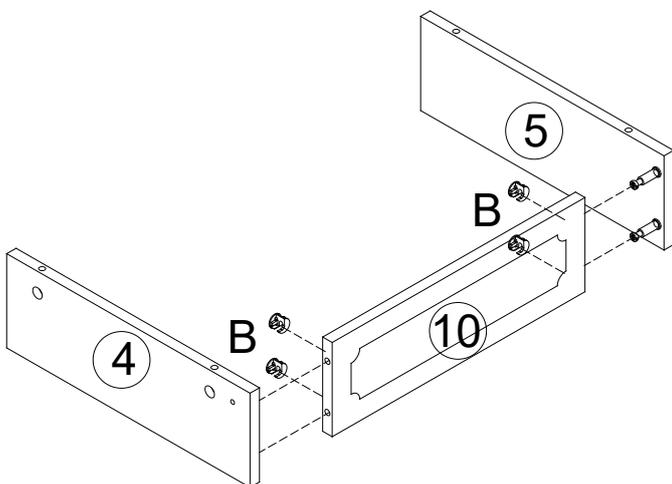
STEP 3



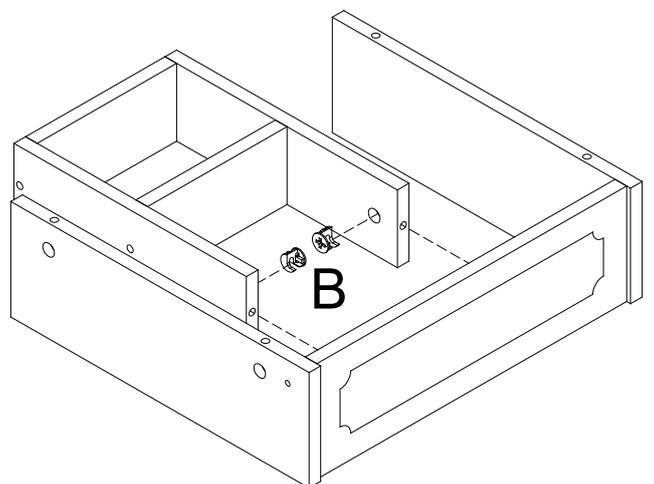
STEP 4



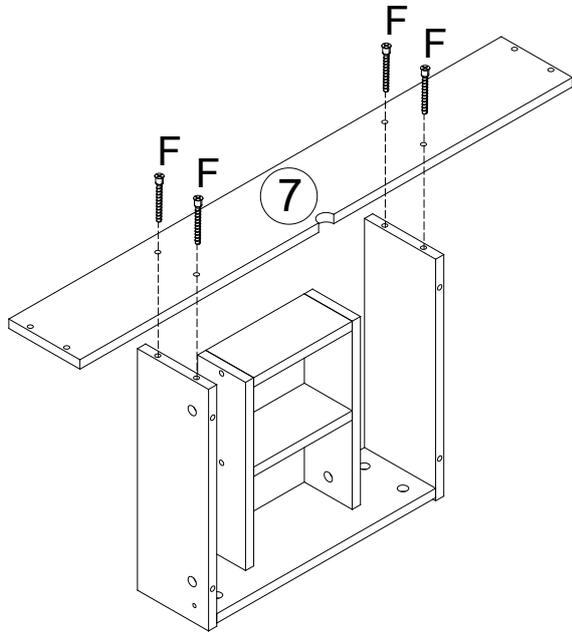
STEP 5



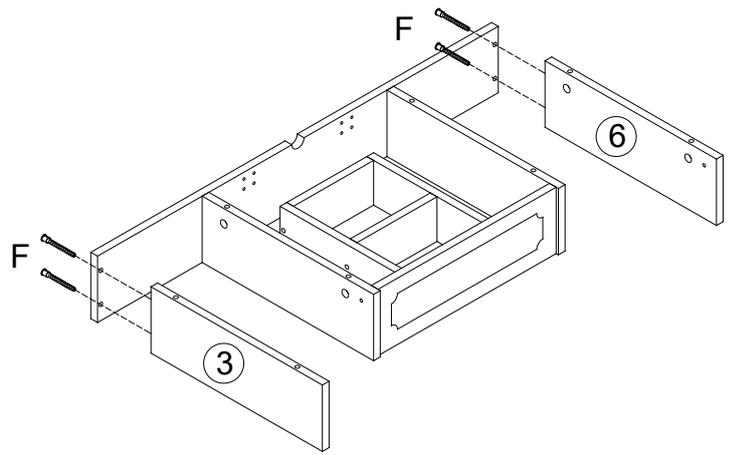
STEP 6



STEP 7

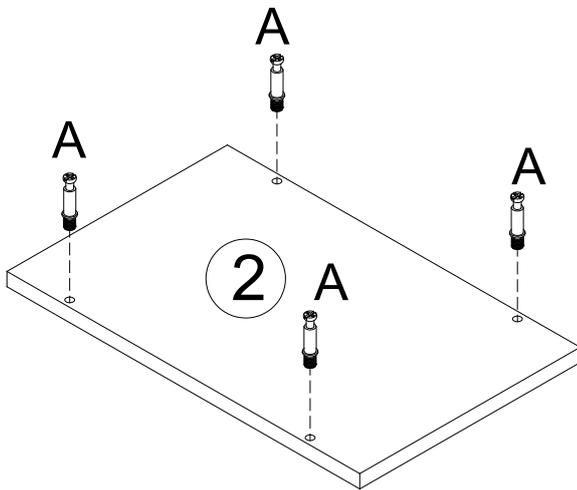


STEP 8

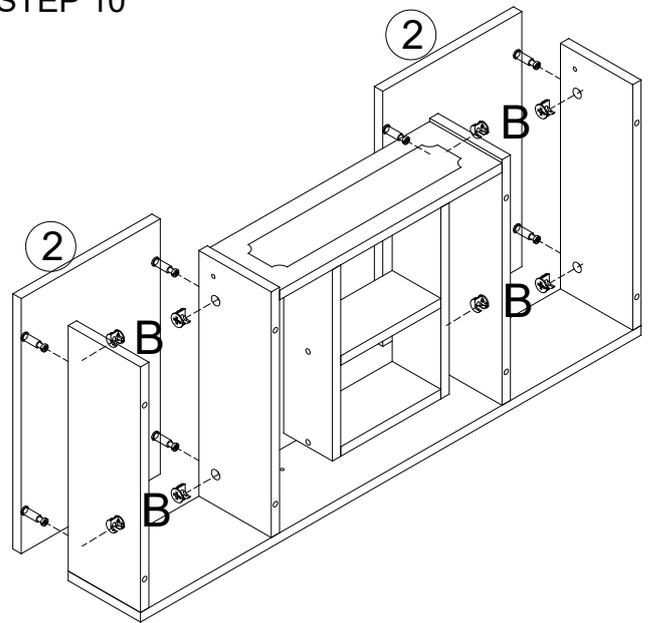


STEP 9

x2

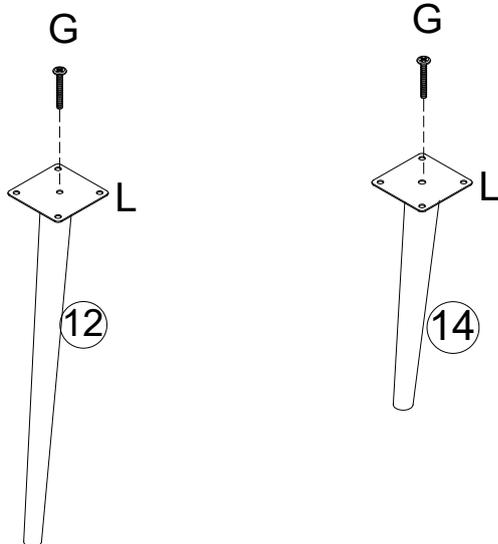


STEP 10

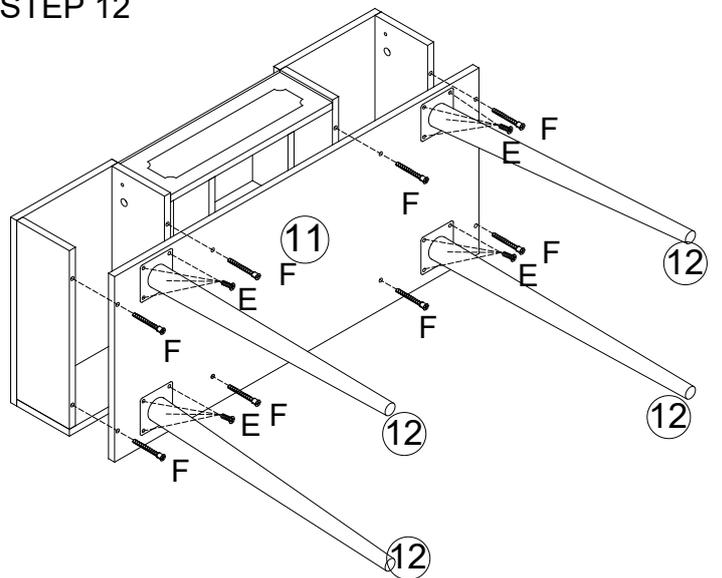


STEP 11

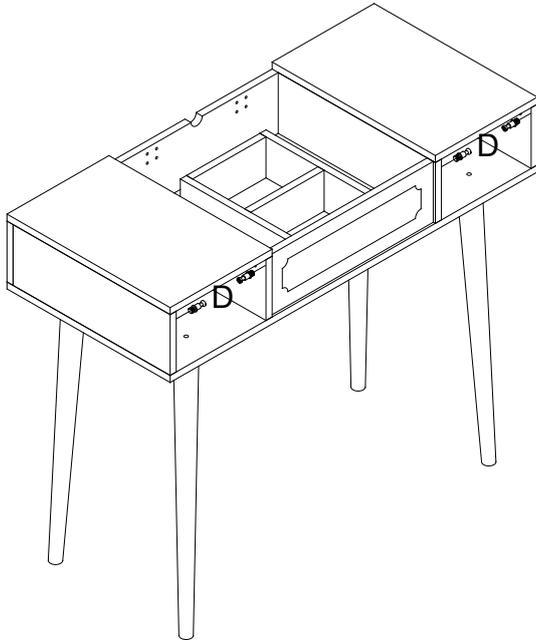
x4



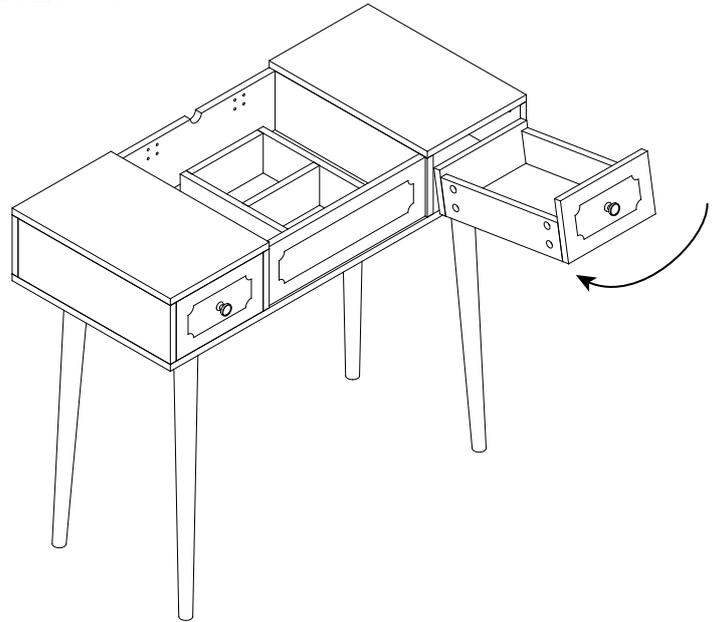
STEP 12



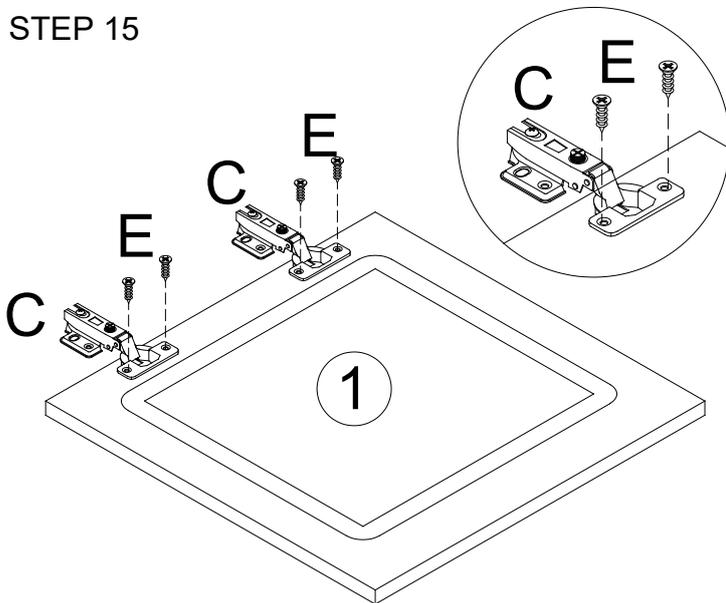
STEP 13



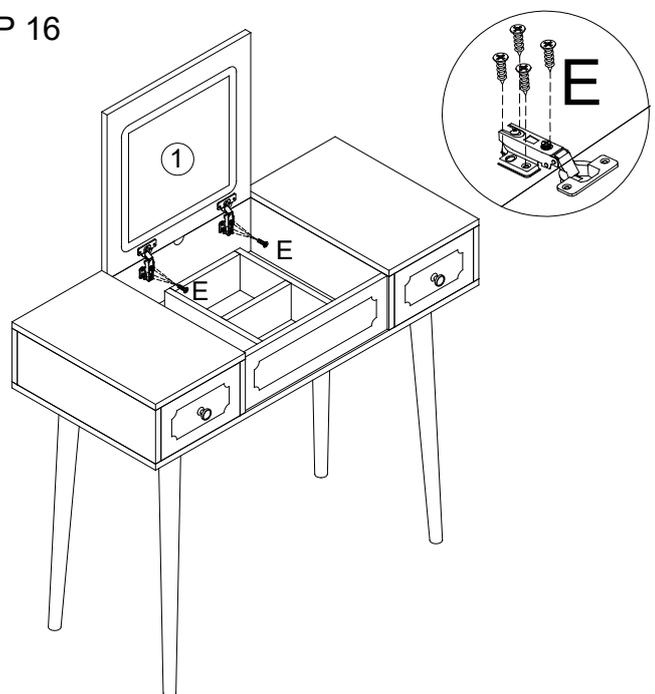
STEP 14



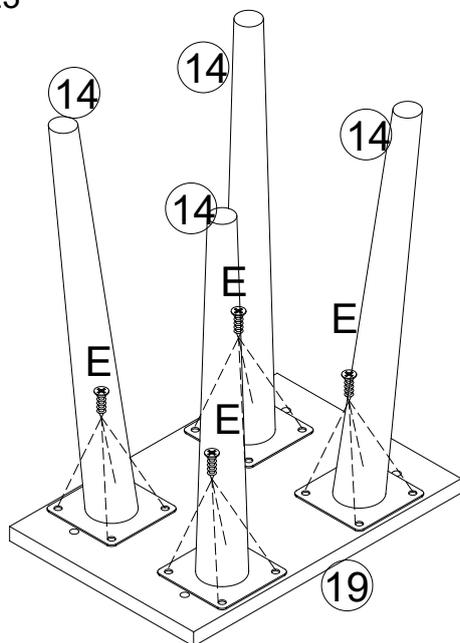
STEP 15



STEP 16



STEP 23



STEP 24

